

Technical Data Sheet

Sustanat[®] PC - ASTM

Typical characteristics

- Good dimensional stability
- Low moisture absorption
- High stiffness

Typical industries

- Electrical Industry
- Mechanical Engineering Industry

	Test method	Unit	Guideline value
General properties			
Density	ASTM D792	g / cm ³	1.2
Water Absorption 24 hours	ASTM D570	%	0.15
Dissipation Factor	ASTM D150	1MHz	0.006
Water Absorption Saturation	ASTM D570	%	0.35
Mechanical properties			
Hardness	ASTM D2240	Shore D	80
Tensile Strength at yield 73°F	ASTM D638	psi	10000
Tensile Modulus	ASTM D638	psi	320000
Elongation at Break	ASTM D638	%	75
Flexural Strength	ASTM D790	psi	13000
Flexural Modulus	ASTM D790	psi	340000
Compressive Strength	ASTM D695	psi	11500
Rockwell Hardness	ASTM D785		75
Rockwell Hardness	ASTM D785	R	126
Shear Strength	ASTM D732	psi	9000
Izod Impact, Notched	ASTM D256	ft-lb/in	10
Coefficient of Friction, Dynamic			0.38
Thermal properties			
Thermal Conductivity		in/hr/ft ² /°F	1.3
Coefficient of Linear Thermal Expansion	ASTM D696	in/in/°F x10 ⁻⁵	3.8
Melting Point	ASTM D789	°F	310
Continuous Service Temperature, Air		°F	250

Röchling Industrial Gastonia, LP

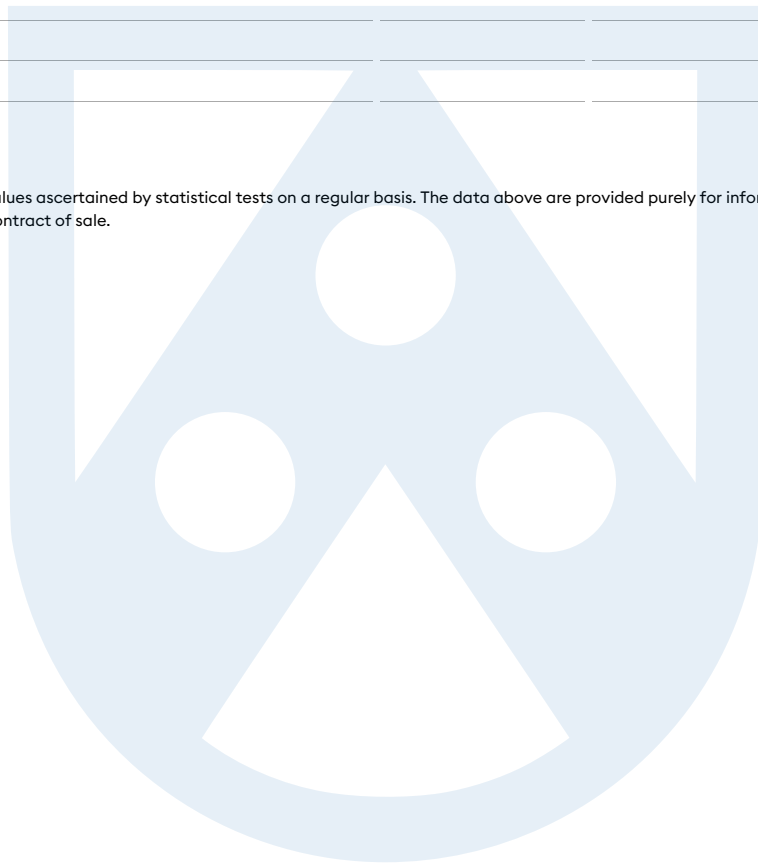
903 Gastonia Technology Parkway • 28034 Dallas/United States (US) • Tel. +1 704 922-7814
 rep@roechling-plastics.us • www.roechling.com/industrial/rep-us

Print: 04/05/2024 • Release: 08/04/2024 • Version: 1.0
 PIM-Version: 40 • PIM-ID: 717923 • PIM-Code: 40-14-150.11.131-11.5-2



	Test method	Unit	Guideline value
Deflection Temperature at 1.8Mpa (264psi)	ASTM D648	°F	280
Deflection Temperature at 1.8Mpa (66psi)	ASTM D648	°F	295
Flammability, UL94		1/8 inch	HB
Electrical properties			
Dielectric constant	ASTM D150	1MHz	3.2
Dielectric strength	ASTM D149	V/mil	380
Surface resistivity	ASTM D257	Ohm/cm	>10 ¹³
Compliance properties			
FDA			No
NSF			No
USDA			No

The data stated above are average values ascertained by statistical tests on a regular basis. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



Röchling Industrial Gastonia, LP

903 Gastonia Technology Parkway • 28034 Dallas/United States (US) • Tel. +1 704 922-7814
 rep@roechling-plastics.us • www.roechling.com/industrial/rep-us

Print: 04/05/2024 • Release: 08/04/2024 • Version: 1.0
 PIM-Version: 40 • PIM-ID: 717923 • PIM-Code: 40-14-150.11.131-11.5-2

